UNITED STATES SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

FORM 8-K

CURRENT REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

DATE OF REPORT (DATE OF EARLIEST EVENT REPORTED) November 2, 2006

NORDSTROM, INC. (EXACT NAME OF REGISTRANT AS SPECIFIED IN ITS CHARTER)

WASHINGTON 001-15059 91-0515058

(STATE OR OTHER JURISDICTION (COOF INCORPORATION)

(COMMISSION FILE NUMBER)

(I.R.S. EMPLOYER IDENTIFICATION NO.)

1617 SIXTH AVENUE, SEATTLE, WASHINGTON 98101 (ADDRESS OF PRINCIPAL EXECUTIVE OFFICES) (ZIP CODE)

REGISTRANT'S TELEPHONE NUMBER, INCLUDING AREA CODE (206) 628-2111

INAPPLICABLE (FORMER NAME OR FORMER ADDRESS IF CHANGED SINCE LAST REPORT)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2 below):

 Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
 Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
 Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
 Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

ITEM 7.01 REGULATION FD DISCLOSURE

On November 2, 2006, Nordstrom, Inc. issued a press release announcing its preliminary October 2006 sales. A copy of this press release is attached as Exhibit 99.1.

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

NORDSTROM, INC.

By: /s/ Michael G. Koppel
Michael G. Koppel

Chief Financial Officer and Executive Vice President

Dated: November 2, 2006

EXHIBIT INDEX

EXHIBIT

NUMBER DESCRIPTION

Nordstrom October 2006 Preliminary Sales Release, dated November 2, 2006. 99.1

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For Immediate Release
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November 2, 2006
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NORDSTROM SAME-STORE SALES FOR OCTOBER INCREASE 10.7 PERCENT

SEATTLE - November 2, 2006 - Nordstrom, Inc. (NYSE: JWN) today reported preliminary sales of \$622.4 million for the four-week period ending October 28, 2006, an increase of 11.9 percent compared to sales of \$556.3 million for the four-week period ending October 29, 2005. Same-store sales increased 10.7 percent.

Preliminary third quarter sales of \$1.87 billion increased 12.4 percent compared to sales of \$1.67 billion in 2005. Third quarter same-store sales increased 10.7 percent.

Preliminary year-to-date sales of \$5.93 billion increased 9.3 percent compared to sales of \$5.43 billion in 2005. Year-to-date same-store sales increased 7.2 percent.

SALES RECORDING

To hear Nordstrom's prerecorded October sales message, please dial (402) 220-6036. This recording will be available for one week.

SALES SUMMARY Total Sales Same-store Sales ----------(unaudited; \$ in millions) Fiscal Fiscal Percent Total Fullline Rack 2006 2005 Increase Retail Stores Stores -------------------------- October \$622.4 \$556.3 11.9% 10.7% 9.3% 9.2% Third Ouarter \$1,871.9 \$1,666.1 12.4% 10.7% 8.9% 11.6% Year-to-date \$5,929.6 \$5,427.0 9.3% 7.2% 5.7% 11.3% Number of stores Fullline 99 97 Rack and other 57 57 **International Faconnable** boutiques 35 22 Total 191 186 Gross

EXPANSION UPDATE

square footage 20,278,000 19,858,000

Nordstrom opened its newly relocated store at Westfield Topanga Mall in Canoga Park, Calif., on October 6, 2006. The 213,000 square foot, three-level

store features the company's most comprehensive designer offering in the country along with brand new design concepts, amenities and services.

Nordstrom will open a new 35,000 square foot Nordstrom Rack store at Grand Plaza in San Marcos, Calif., on November 16, 2006.

FUTURE REPORTING DATES

Nordstrom's financial release calendar for the next several months is currently planned as follows:

Third Quarter Earnings Mon., Nov. 20, 2006
November Sales Release Thurs., Nov. 30, 2006
December Sales Release Thurs., Jan. 4, 2007
January Sales Release Thurs., Feb. 8, 2007

Nordstrom, Inc. is one of the nation's leading fashion specialty retailers, with 156 US stores located in 27 states. Founded in 1901 as a shoe store in Seattle, today Nordstrom operates 99 full-line stores, 49 Nordstrom Racks, five Faconnable boutiques in the United States, one free-standing shoe store, and two clearance stores. Nordstrom also operates 35 Faconnable boutiques in Europe. In addition, Nordstrom serves customers through its online presence at http://www.nordstrom.com and through its catalogs. Nordstrom, Inc. is publicly traded on the NYSE under the symbol JWN.

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